



PIDILITE INDUSTRIES LIMITED

Marketing Division: P.B. No. 17411, Andheri (East), Mumbai 400 059 (India)

TECHNICAL DATA SHEET

FEVICOL HEATX

FOR INFORMATION ONLY

PRODUCT : FEVICOL Heatx is a synthetic solvent borne rubber based adhesive made with a special formula for having excellent heat resistance property upto 170 Deg. C temperature. Fevicol Heatx is having Excellent heat resistance & Quick grab property without spring back action on curved surface, and this property will helpful in vertical applications.

USE: FEVICOL HEATX is used in furniture industry for bonding Laminate to Wood, PVC Laminate to Laminate,

APPLICATION METHOD : -- Surface to be bonded should be dry, clean, and leveled
-- Stir the adhesive properly before use
-- Apply the adhesive first on non porous surface and then on porous surface
-- Allow a minimum drying time of approx 4-6 minutes at room temperature and bond the surfaces carefully so that the alignment is as required
-- Give appropriate pressure
-- final bond is achieved in 24 hrs

TYPICAL CHARACTERISTICS :

1.Appearance	: Greenish Yellow Liquid
2.Viscosity @ 30° c	: 23 – 30 poise
3.Specific Gravity	: 0.86 ± 0.01
4.Diluent	: Toluene
5.Flammability	: Highly Flammable
6.Flash Point	: 0° C to 4° C

- SPECIAL FEATURES** : Faster setting. Heatproof at high temperatures, Suitable for Vertical applications, Free from Benzene.
- STORAGE** : Store under dry condition. Keep the tin away from heat and direct sunlight and naked flame. Close the lid tightly after taking out the material from container
- SHELF LIFE** : **18 months** from the date of manufacturing under proper storage
- PACKING** : 1Ltr. & 5 Ltrs. tin

MATERIAL SAFETY DATA :

1. Hazardous ingredients : Aromatic Solvents, Aliphatic hydrocarbons, Esters
2. Flash Point : 0° C to 4° C
3. Flammability : Flammable when exposed to heat or flame.
4. Protective Clothing : Wear suitable protective clothing, Rubber gloves and eye protective while handling.

NOTE : We recommend that before using our product , the customer should make his own test to determine the suitability of the product for his own purpose under his operating conditions. As the circumstances under which our product is stored, handled and used , are beyond our control. We can not assume any responsibility of their use by the customer.